Notes:
Unless Otherwise Specified

1. MATERIALS:
1.00 SQ. ALUMINUM, 6061-T6, ROUND CORNERS

2. PROCESS:
1. WELD ASSY PER PRINT
   USE AP ROVED WELD FIXTURE TO CONTROL ANGLE
2. BEVEL WELDING END,
3. CLEAN AND DEBURR
3. INSPECTION #1
4. CLEAR ANODIZE, MIL-A-8625F C2
3. FINISH: CLEAR/SILVER
4. DEBURR ALL SHARP CORNERS AND EDGES