Notes:
Unless Otherwise Specified

1. MATERIALS:
   1.00 SQ. ALUMINUM, 6061-T6, ROUND CORNERS

2. PROCESS:
   1. WELD ASSY PER PRINT
      USE AP ROVED WELD FIXTURE TO CONTROL ANGLE
   2. BEVEL WELDING END,
   3. CLEAN AND DEBURR
   3. INSPECTION #1
   4. CLEAR ANODIZE, MIL-A-8625F C2
   3. FINISH: CLEAR/SILVER
   4. DEBURR ALL SHARP CORNERS AND EDGES

TOLERANCES:
1/64 FRACTIONAL
TWO PLACE DECIMAL
THREE PLACE DECIMAL
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL FINISH

DIMENSIONS ARE IN INCHES

UNLESS OTHERWISE SPECIFIED:
1. DEBURR ALL SHARP CORNERS AND EDGES

SCALE: 1:1
WEIGHT: 1.49 LBS

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