Notes:
Unless Otherwise Specified

1. MATERIALS:
   1.00 SQ. ALUMINUM, 6061-T6 (ROUND CORNERS)

2. PROCESS:
   1. WELD ASSY PER PRINT
   USE APPROVED WELD FIXTURE
   2. CLEAN & DEBURR
   3. INSPECTION #1
   4. CLEAR ANODIZE, MIL-8625F C2
   5. INSPECTION #2
   3. FINISH: CLEAR/SILVER
   4. DEBURR ALL SHARP CORNERS AND EDGES