Notes:

Unless Otherwise Specified

1. MATERIAL:
   1/2" ASTM-A36 FLAT BAR
   1.00" X 1.00" C1018 FLAT BAR

2. PROCESS:
   1. WELD ASSY PER PRINT
   2. INSPECTION #1
   3. SANDBLAST, 40 GRIT ALUM. OXIDE OR EQUIV.
   4. ZINC PHOSPHATE, TYPE Z CLASS 3 MIL-P-16232E
   5. BLACK POWDER, OCAT, TGIC POLYESTER BASED TO01-BK120, 10% GLS
   6. INSPECTION #2

3. FINISH: BLACK

4. DEBURR ALL SHARP CORNERS AND EDGES

5. BLACK POWDER OC AT, TGIC POLYESTER BASED T001-BK120, 10% GLS

6. INSPECTION #2