



Notes:  
Unless Otherwise Specified

1. MATERIALS
  - 1.25 SQX.109" ASTM-A513 TUBE (FLASH CONTROLLED)
  - 1/4" X 1.25" ASTM-A36 FLAT BAR
2. PROCESS:
  1. WELD ASSY PER PRINT  
WELD FILLER, ER70 (70 KSI TENSILE)
  2. INSPECTION #1
  3. BLACK POWDERCOAT, T001-BK120, 10% GLS  
SAND BLAST 46GRITS ALUMINUM OXIDE OR EQUIV.
  4. INSPECTION #2
3. FINISH: BLACK
4. DEBURR ALL SHARP CORNERS AND EDGES

UNLESS OTHERWISE SPECIFIED:			
DIMENSIONS ARE IN INCHES		TITLE:	
TOLERANCES:		CTL - Connector Rectangular Tube	
FRACTIONAL: $\pm 1/64$		NEXT ASSY:	
ANGULAR: MACH $\pm 5^\circ$		USED ON:	
TWO PLACE DECIMAL $\pm .03$		SIZE	
THREE PLACE DECIMAL $\pm .01$		DWG. NO.	
INTERPRET GEOMETRIC TOLERANCING PER:		1-0813	
MATERIAL		REV	
FINISH		01	
DO NOT SCALE DRAWING		SCALE: 1:3	
		WEIGHT: 2.89 LBS	
		SHEET 1 OF 1	