



Notes:
Unless Otherwise Specified

1. MATERIALS
 - 1.25 SQX.109" ASTM-A513 TUBE (FLASH CONTROLLED)
 - 1/4" X 1.25" ASTM-A36 FLAT BAR
2. PROCESS:
 1. WELD ASSY PER PRINT
WELD FILLER, ER70 (70 KSI TENSILE)
 2. INSPECTION #1
 3. BLACK POWDERCOAT, T001-BK120,10% GLS
SAND BLAST 46GRITS ALUMINUM OXIDE OR EQUIV.
 4. INSPECTION #2
3. FINISH: BLACK
4. DEBURR ALL SHARP CORNERS AND EDGES

UNLESS OTHERWISE SPECIFIED:			
DIMENSIONS ARE IN INCHES		TITLE:	
TOLERANCES:		CTL - Connector Rectangular Tube	
FRACTIONAL $\pm 1/64$		NEXT ASSY:	
ANGULAR: MACH $\pm 5^\circ$		USED ON:	
TWO PLACE DECIMAL $\pm .03$		SIZE	DWG. NO.
THREE PLACE DECIMAL $\pm .01$		B	1-0813
INTERPRET GEOMETRIC TOLERANCING PER:		REV	01
MATERIAL:		SCALE: 1:3	WEIGHT: 2.89 LBS
FINISH:		SHEET 1 OF 1	
DO NOT SCALE DRAWING			