



Notes:
Unless Otherwise Specified

1. MATERIALS:
 - 1.88" THK A36 STEEL PLATE
 - 1.25 SQX.109" A513 TUBE (FLASH CONTROLLED)
 - M8x1.25-6H 3 PROJ. WELD NUT,HL3-M8 STEEL
2. PROCESS:
 1. WELD ASSY PER PRINT
 - USE APPROVED WELD FIXTURE FOR WELDING
 2. INSPECTION #1
 3. 3 STAGE IRON PHOSPHATE OR SAND BLAST 46 GRIT ALUM.OXIDE
 4. BLACK POWDERCOAT, T001-BK120, 10% GLS TGIC POLYESTER
 5. INSPECTION #2
3. FINISH: BLACK
4. DEBURR ALL SHARP CORNERS AND EDGES

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| UNLESS OTHERWISE SPECIFIED: | | TITLE: VML - Connector Bracket VESA | |
| DIMENSIONS ARE IN INCHES | | INTERPRET GEOMETRIC TOLERANCING PER: | |
| TOLERANCES: | | MATERIAL | |
| FRACTIONAL ± 1/64 | | FINISH | |
| ANGULAR: MAGH ± 5° | | SIZE | DWG. NO. |
| TWO PLACE DECIMAL ±.03 | | B | 1-VML |
| THREE PLACE DECIMAL ±.01 | | SCALE: 1:3 | REV 02 |
| DO NOT SCALE DRAWING | | WEIGHT: 3.82 LBS | SHEET 1 OF 1 |