1. MATERIALS:
   188" THK A36 STEEL PLATE
   1.25 SQX .109" A513 TUBE (FLASH CONTROLLED)
   M8x1.25-6H 3 PROJ. WELD NUT, HL3-M8 STEEL

2. PROCESS:
   1. WELD ASSY PER PRINT
      USE APPROVED WELD FIXTURE
      FOR WELDING
   2. INSPECTION #1
   3. 3-STAGE IRON PHOSPHATE OR SAND BLAST 46 GRIT ALUM.OXIDE
   4. BLACK POWDERCOAT, T001-BK120, 10% GLS TGIC POLYESTER
   5. INSPECTION #2
   3. FINISH: BLACK
   4. DEBURR ALL SHARP CORNERS AND EDGES

Notes:
Unless Otherwise Specified

Title: VML - Connector Bracket VESA

Dimensions are in inches
Tolerances:
Fractional: 1/64
Angular: Mach .5°
Two place decimal: .01
Three place decimal: .03

UNLESS OTHERWISE SPECIFIED

Scale: 1:3
WGT 3.82 LBS
Sheet 1 of 1

DIMENSIONS ARE IN INCHES
TOLERANCES:
1/64
.5° ANGULAR
.01 TYP THREE PLACE DEC

NOT TO SCALE

DIAGRAM

VML - CONNECTOR BRACKET VESA

1-VML

SCALE: 1:3
WEIGHT: 3.82 LBS SHEET 1 OF 1

NOT TO SCALE DRAWING

DIAGRAM