



Notes:
Unless Otherwise Specified

1. MATERIALS:
 - 1.88" THK A36 STEEL PLATE
 - 1.25 SQX.109" A513 TUBE (FLASH CONTROLLED)
 - M8x1.25-6H 3 PROJ. WELD NUT,HL3-M8 STEEL
2. PROCESS:
 1. WELD ASSY PER PRINT
 - USE APPROVED WELD FIXTURE FOR WELDING
 2. INSPECTION #1
 3. 3 STAGE IRON PHOSPHATE OR SAND BLAST 46 GRIT ALUM.OXIDE
 4. BLACK POWDERCOAT, T001-BK120, 10% GLS TGIC POLYESTER
 5. INSPECTION #2
3. FINISH: BLACK
4. DEBURR ALL SHARP CORNERS AND EDGES

UNLESS OTHERWISE SPECIFIED:		TITLE: VML - Connector Bracket VESA	
DIMENSIONS ARE IN INCHES		INTERPRET GEOMETRIC TOLERANCING PER:	
TOLERANCES:		MATERIAL	
FRACTIONAL ± 1/64		FINISH	
ANGULAR: MAGH ± 5°		SIZE	DWG. NO.
TWO PLACE DECIMAL ±.03		B	1-VML
THREE PLACE DECIMAL ±.01		SCALE: 1:3	REV 02
DO NOT SCALE DRAWING		WEIGHT: 3.82 LBS	SHEET 1 OF 1